Capillary-Mediated Vitrification: A Novel Approach for Preparing Thermostable, Ready-to-Use Reagents

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Currently, biological reagents require temperature-controlled storage and distribution, which is both energy and resource intensive. Additionally, reagents are supplied at high concentrations and volumes resulting in significant material discard and complicated dilution schemes. We have developed a bio-preservation method, capillary-mediated vitrification (CMV), that enables storage of reagents at ambient temperatures and at concentrations designed to match the assay requirements.

In this report, we demonstrate the stability and performance of CMV-stabilized reagents. CMV is a promising alternative to traditional biopreservation methods that significantly improves analytical workflow efficiencies and eliminates the need for cold storage.

INTRODUCTION

Current distribution and storage methods for reagents are inefficient and costly

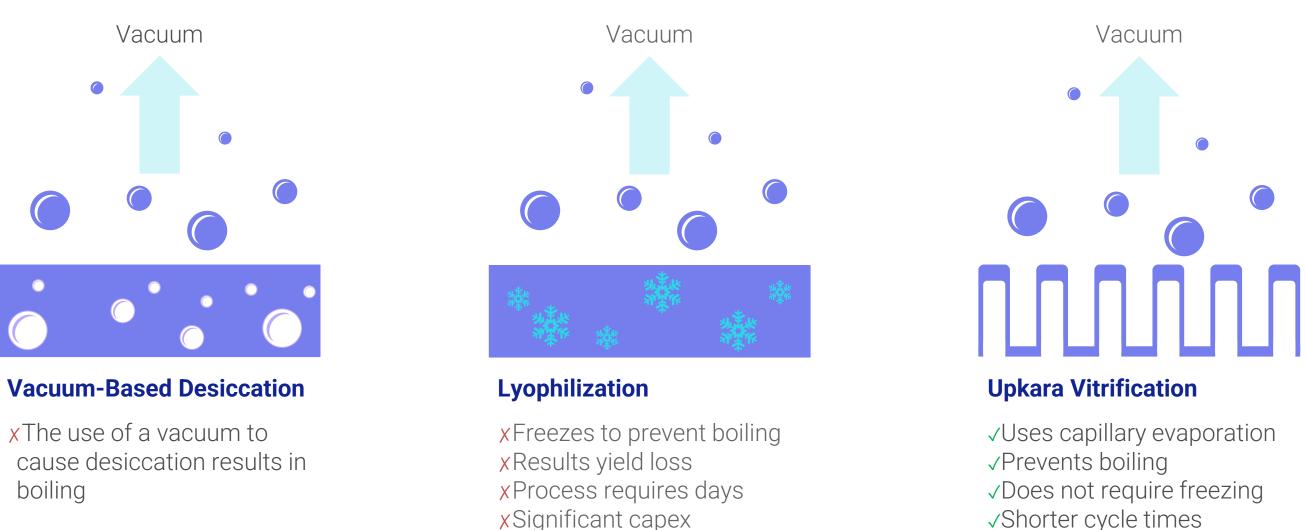
Waste

- × Concentrated formats
- × Dilution waste
- X Limited shelf life

Efficiency (

- × Time intensive
- × Risk of error
- × Reagent defrosting
- **X** Documentation

Capillary-mediated vitrification (CMV) is a novel method that provides significant biomolecule stabilization, while being less resource intensive than lyophilization



The CMV process leverages the naturally-occurring process of capillary evaporation to rapidly remove moisture from an aqueous matrix without freezing or boiling, transitioning biological reagents into a stable, glassy state. The pores within the scaffold act as capillaries, increasing the surface area and surface tension. The increase in surface tension prevents boiling, allowing the material to be dried under vacuum without a freezing step (1-3).

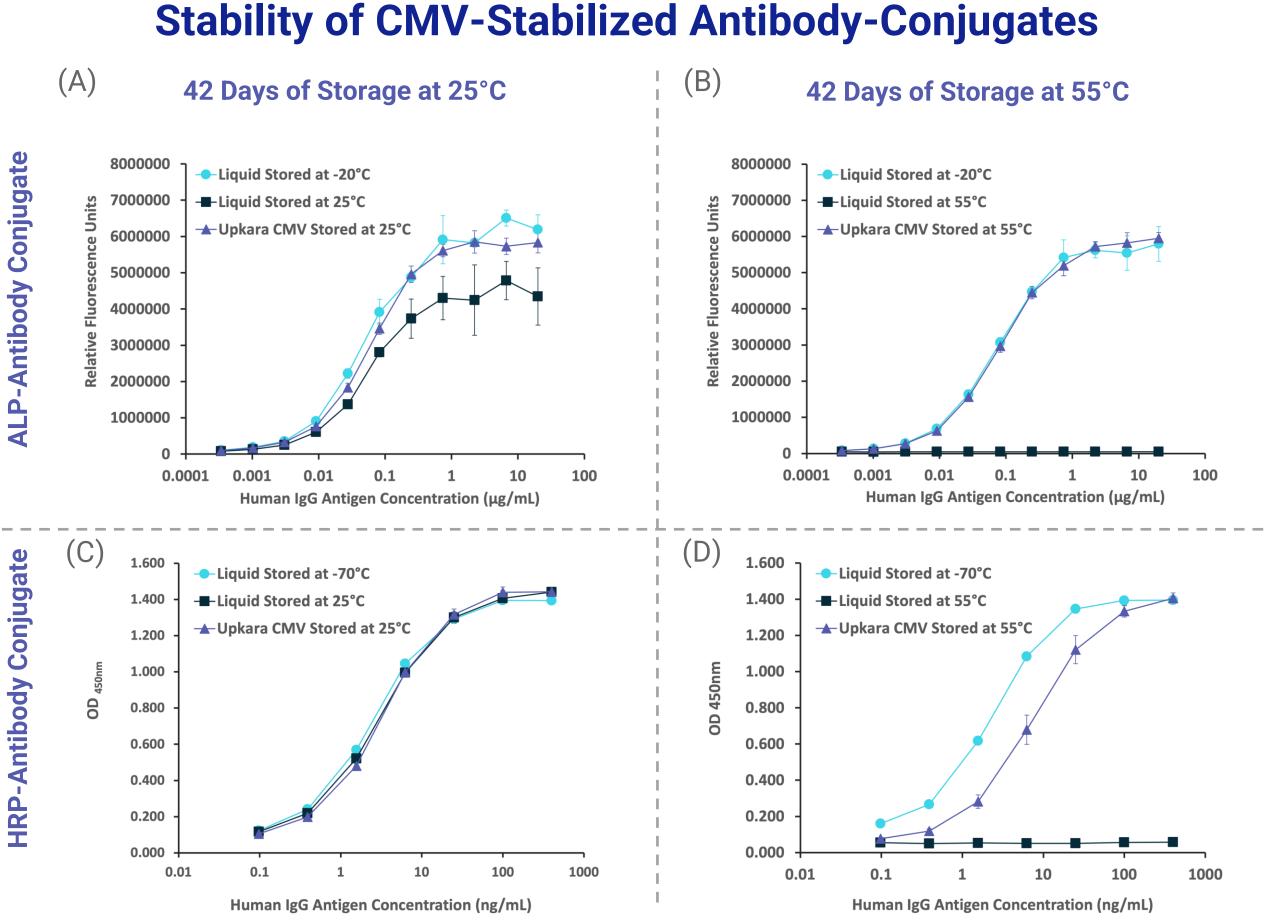


1. Shank-Retzlaff M et al., Capillary-mediated vitrification: a novel approach for improving thermal stability of enzymes and proteins. J Pharm Sci. 2022:S0022-3549(22)00103-4.

2. Renu S et al., Capillary-mediated vitrification: preservation of mRNA at elevated temperatures. AAPS J. 2022:16;24(4):75. 3. Mohanty P, Chakraborty N. Capillary Assisted Vitrification Processes and Devices. United States Patent and Trademark Office; 2020. U.S. Patent U.S. 20200068875March 5.

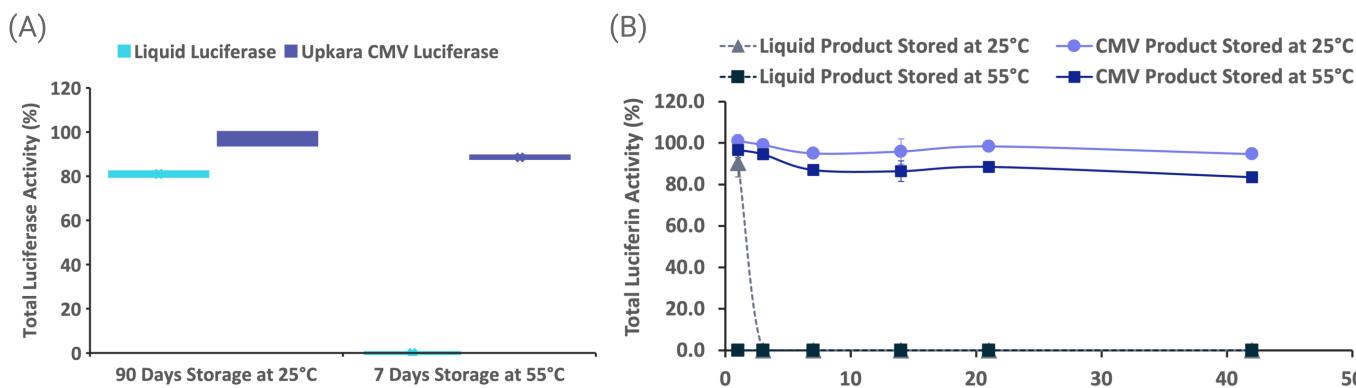
*Figures created with BioRender.com

RESULTS



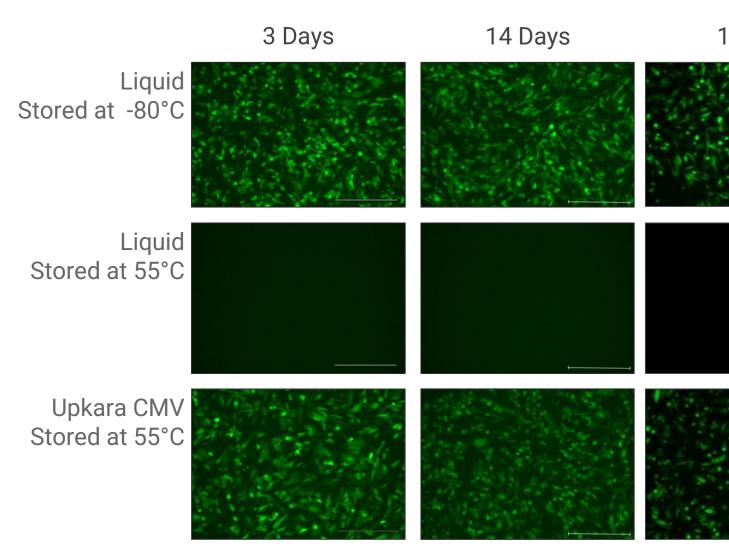
CMV preserved enzyme-antibody conjugates. The performance of stabilized and control ALP (A, B) and HRP (C, D) antibody conjugates was evaluated via ELISA. Activity was measured following 42days of storage at 25°C and 55°C. Reagents performed similarly to frozen controls. At 55°C a small shift in ED50 was seen for the HRP conjugate, but a full dose response was obtained ($n=3 \pm SD$).

Stability of CMV-Stabilized Luciferase and Luciferin



Time (davs) CMV preserved luciferase and luciferin. Activity of stabilized and control samples was measured via microplate reader. (A) Total luciferase activity following 90 days of storage at 25°C and 7 days of storage at 55°C; (B) Total luciferin activity following 42 days of storage at 25°C and 55°C. Percentage of total activity relative to the frozen controls is graphed ($n=3 \pm SD$).

Stability of CMV-Stabilized GFP-mRNA



- Storage 🐳
- **x** Expensive
- **X** Unsustainable
- × Deviation risk
- × Material loss risk

√Shorter cycle times ✓Broadly applicable

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100 Days



CMV preserved green fluorescent protein encoding mRNA (GFP-mRNA). CHO-K1 cells were transfected using CMV preserved and liquid control GFP-mRNA following storage at -80°C or 55 °C. (n=3).

The Upkara process differs from lyophilization in that it requires minimal optimization, no freezing step, and can be completed at the bench in less than one hour. The approach is broadly applicable to variety of biomolecules including protein conjugates, antibodies, enzymes, nucleic acids, small molecules, and viruses.

Step 1

Solution of buffer and reagent is mixed

The reagent of interest is diluted to an appropriate concentration, mixed at a 1:1 ratio with BioFixTM Buffer, applied to a solid, porous support as part of a BioFixTM Insert, and dried under vacuum for 30 minutes.

Current Reagent Paradigm

6ED Step 1 Distribution and storage at cold temperatures

Step 2

use

Step 4 Reagents are used in assays

 $(\bigcap \cap)$ Step 3 🗸 ••••• D1 Reagents are serially diluted

CMV-stabilized reagents can all be stored under ambient conditions and can be packaged in quantities that match the assay needs. This results in not only a convenient storage condition, but improved assay performance and a reduced need for experimental repeats.



Reagent Waste

- Assay-specific designs
- ✓ No dilution steps
- ✓ Extended shelf life

Capillary-mediated vitrification (CMV) is a novel, simple and easily-optimized process that enables ambient shipping and storage of a variety of biomolecules. Application of this technology can reduce operational costs, expand market access, and improve an organization's environmental sustainability practices.

CMV PROCESS and USE

CMV Reagent Manufacturing







Inserts are stabilized using a chamber



For a single assay, reagents often require different storage conditions and unique preparations. These aspects increase the resources needed to conduct experiments and can result in assay errors.

Upkara Reagent Paradigm

Step 1

Distribution and storage at ambient

Step 2 Reagent is eluted from scaffold



Workflow Efficiencies

- Simple testing workflows
- ✓ Reduced error
- ✓ Improved performance

Storage Requirements 🟹

- ✓ No cold storage
- ✓ No cold shipment
- ✓ No deviation risk
- ✓ Reduced complexity